



## INSTALLATION

### READ THESE INSTRUCTIONS BEFORE YOU BEGIN INSTALLATION



Ground yourself to discharge static electricity before touching any electronic equipment, as some components are static sensitive. The interface can be mounted in any position. If circuit board slides out of snap track, a nonconductive "stop" may be required. Use only fingers to remove board from snap track. Slide out of snap track or push up against side of snap track and lift that side of the circuit board to remove. Do not flex board. Use no tools.

**POWER CONNECTIONS** - This product operates on 24 VAC, 60 Hz, or if ordered as Model # 0395-01 on 24 VAC, 50 Hz.

Be sure to follow all local and electrical codes. Refer to wiring diagram for connection information.

- 1) The secondary supply voltage to the interface should be isolated from earth ground, chassis ground, and neutral leg of the primary winding. Any field device connected to this transformer must use the same common. If you are not sure of other field device configuration, use separate transformers.
- 2) If 24 volt AC power is shared with devices that have coils such as relays, solenoids, or other inductors, each coil must have an MOV, AC Transorb, or other spike snubbing device across each of the shared coils. Without these snubbers, coils produce very large voltage spikes when de-energizing that can cause malfunction or destruction of electronic circuits. *Do not power without main air supply provided.*
- 3) Grounding should be to the system common only. Failure to follow these procedures can result in improper operation.
- 4) You should measure the actual voltage output of the AC power source at the interface terminals. If the output is not fully loaded you may read a higher voltage than the circuit board can handle.

The gauge port will accept a miniature 1/8"-27 FNPT back-ported pressure gauge to allow direct reading of branch line pressure. The gauge should be sealed by teflon sealing tape, and should be tightened just snug. A backup wrench should be used to hold the manifold.

Warranty does not include malfunction due to clogged valve. Main air port is filtered with the supplied 80-100 micron integral-in-barb filter. Periodically check the filter for contamination and flow reduction, and clean with a brush or replace if needed ( Part # PN004).

The surface between the manifold and pressure transducer is a pressure seal. Do NOT stress the circuit board or allow the manifold to move. Hold the manifold in one hand while installing pneumatic tubing onto the barbed fittings and use care when removing tubing to avoid damaging fittings or moving manifold.

This unit requires at least two cubic inches (32.7 cu. cm.) of branch air line capacity to operate without valve oscillation, and main air must be minimum of 2 psi (13.8 kPa) above highest desired branch output pressure.

## FIELD CALIBRATION

The PTS4.1 output is factory calibrated in all *jumper selectable* pressure output ranges. Three output ranges can be selected to accommodate the range of the actuator by placement of the jumpers on J1 jumper block. Note: Do not make any adjustments to zero or gain potentiometers.

1. Make sure the up/down signal inputs are disconnected. This will eliminate interruption by unexpected control signals.
3. Setting the output pressure range. Output pressure ranges are made by jumper selection on jumper block J1. Refer to the chart next to the wiring diagram or the legend imprinted on the PTS4.1 printed circuit board. Set jumper positions for one of the ranges described. Note: Be sure the MAIN air pressure is greater than the desired maximum branch output pressure.

Jumper position A1/B1 will produce only the maximum calibrated output (15 psig standard) and will not modulate in this position. This jumper position is used for testing purposes only.

Connect the normally open (NO) terminals of two separate relays to the "UP" and "DN" inputs. A signal to both up and down inputs for 3 seconds will cause branch line pressure to drop to 0 psi.

Connect one side of the relay(s) to terminal 24 (+) on the PTS4.1.

Connect power leads to 24 (+) and (-) on the PTS4.1, and power up.

If a power brown-out occurs, the PTS4.1 automatically reboots (resets) its on-board processor. During a power brown-out, power to the processor on the PTS4.1 is shut down (pressure output remains same). When proper power level is restored, processor automatically powers up, and branch pressure output defaults to 0 psig.

Power Supply Voltage: 24 VAC or 24 VDC (+/- 10%) at PTS4.1 terminals (50 Hz compatible if ordered as PTS4.1, Model 0395-01).

Power Supply Current: 150 mA

Digital Input: 24 VAC (+/- 10%) signal trigger level

Air Supply: 25 psig (207 kPa) maximum supply pressure

0-15 psig (0-103 kPa) maximum output pressure range

Air Flow @ 20 psig (138 kPa) main/15 psig (103 kPa) Out, 750 scim

Accuracy: 2% @ room temperature, 3% @ full operating temperature range

Selectable Output Pressure Ranges:

0 to 15 psig

0 to 10 psig

5 to 15 psig

Rate of Change : 90 seconds