



\* See explanation-page 2

## INSTALLATION

### READ THESE INSTRUCTIONS BEFORE YOU BEGIN INSTALLATION.

Ground yourself before touching board. Some components are static sensitive.

### MOUNTING:

Circuit board may be mounted in any position. If circuit board slides out of snap track, a nonconductive "stop" may be required.

Use only fingers to remove board from snap track. Slide out of snap track or push against side of snap track and lift that side of the circuit board to remove. Do not flex board or use tools.

### POWER CONNECTIONS - THIS PRODUCT ACCEPTS 24 VOLTS AC OR DC POWER

Be sure to follow all local and electrical codes. Refer to wiring diagram for connection information.

- 1) The secondary supply voltage to the interface should be isolated from earth ground, chassis ground, and neutral leg of the primary winding. Any field device connected to this transformer must use the same common. Grounding should be to the system common only. If you are not sure of other field device configuration, use separate transformers. If you do not observe this, proper operation of the PWP including feedback may not function
- 2) If the 24 volt AC power is shared with devices that have coils such as relays, solenoids, or other inductors, each coil must have an MOV, AC Transorb, or other spike snubbing device across each of the shared coils. Without these snubbers, coils produce very large voltage spikes when de-energizing that can cause malfunction or destruction of electronic circuits.
- 3) If the 24 volt DC power is shared with devices that have coils such as relays, solenoids, or other inductors, each coil must have an MOV, DC Transorb, or a diode placed across the coil or inductor. The cathode or banded side of the diode (or DC Transorb) connects to the positive side of the power supply. *Do not power without main air supply provided.*
- 4) You should measure the actual voltage output of the secondary. If the output is not fully loaded you may read a higher voltage than the circuit board can handle.

Warranty does not include malfunction due to clogged valve. Main air port is filtered with the supplied 80-100 micron integral-in-barb filter. Periodically check the filter for contamination and flow reduction, and clean with a brush or replace if needed (Part#PN004).



The surface between the manifold and pressure transducer is a pressure seal. Do NOT stress the circuit board or allow the manifold to move. Hold the manifold in one hand while installing pneumatic tubing onto the barbed fittings and use care when removing tubing to avoid damaging fittings or moving manifold. Secure the tubing on the barbed fittings with 1/4" tubing clamps.

This unit requires at least two cubic inches of branch air line capacity to operate without valve oscillation, and main air must be minimum of 2 psig above highest desired branch output pressure.

The input signal will not cause "wrap around" or start over if the upper range limit is exceeded.

## CHECKOUT

**SIGNAL INPUTS: Version #1** . See jumper positions, page 1. Connect the pulse input positive (+) to the down (DN) terminal, and common to the signal common (SC) terminal. **Version #2:** Solidyne PWM signal and 0 -10 second Duty Cycle Pulse of Barber Colman™, Robertshaw™ or Staefa™ . No pulse within 10 seconds = minimum output. Pulse equal or exceeding 10 seconds = maximum output. **Version #3.** For Staefa Smart II™ 0-20 Volt Phase Cut, 0-100% input connect Y to DN terminal, and common to SC (-) terminal. Trigger level above approx. 5% and below 95% of phase cut waveform (i.e. 5-95% min./max. or 5% lower and upper detection deadband). The PWP100 is factory calibrated at 0 psig minimum and 100 psig maximum output (+/- 3% accuracy between 20 and 100 psig only). This output can be re-calibrated to match the pressure range of the actuator using the GAIN and OFFset potentiometer as follows: (Note: The ZERO potentiometer is factory set. Do not adjust.).

**1. Setting the minimum pressure.** Make sure the signal input is disconnected. Place the OVERRIDE shunt to the AUTO position. Drive the PWP100 to the minimum position by removing the 24V power connection for 3 seconds, then re-connect. Adjust the OFFset pot to the desired pressure output, or until the actuator just starts to move. The adjustment range of the OFFset pot is 0-95 psig.

**2. Setting the maximum pressure.** Now place the OVERRIDE shunt to the MAN position. Turn the MANual pot to produce the maximum branch line pressure available. Turn the GAIN pot for the maximum desired output pressure, or until the actuator just stops. The range of the GAIN pot is 36 to 100 psig. Note: Be sure the MAIN air pressure is at least 2 psig greater than the desired maximum branch output pressure.

**3. Repeat.** Because the OFFset and GAIN pots are slightly interactive, steps 1 and 2 must be repeated until the desired minimum and maximum pressures are repeatable. Since the OVERRIDE pot is set for maximum pressure, it is only required that you move the manual override jumper shunt back and forth from MAN to AUTO when repeating steps 1 and 2. Calibration is usually accomplished in less than 3 iterations. Now, select one of the four input timing ranges with the shunt as shown in Figure A.

Without power, the status LED will not be illuminated. Apply power and the "STATUS" LED will blink slowly (twice per second), and the PWP100 will be at the lowest signal input state, or 0 psig. Apply minimum and maximum input signals and measure the response. **Version #1 Operation:** STATUS LED will flash quickly when PWP100 is receiving an input pulse, at the rate of the minimum resolution of the selected pulse range, ( i.e. .1 to 25.5 second range, the LED will flash .1 second on, .1 second off). Exception: .59 to 2.935s range - LED remains constant. **Version #2 & 3 Operation:** .023-6 seconds - 1 flash, then pause. Staefa Phase Cut - 2 flashes, then pause. 0-10 second duty cycle - 3 flashes, then pause. The input signal will NOT cause "wrap around" or start over if the upper range limit is exceeded. The pneumatic output changes when the input pulse has been completed. Pressure output between the minimum and maximum values will be linear, therefore software algorithms should be easy to derive. The feedback signal range on all selections is 0 to 5 VDC and is proportional to the output pressure range (Factory calibrated 0-100 psig ).

The PWP100 incorporates two valves and is not a constant bleed controller. Its branch exhaust flow and response time is not limited by an internal restrictor and is similar to its load rate. If power is lost , the PWP100 will not exhaust any air from the branch line. The PWP100 is ideal for long branch line runs and multiple actuators because of its 750 scim capacity.

Manual override: Place the AUTO/MAN jumper in the MAN position. Using a small bladed screwdriver, increase or decrease the pneumatic output. Return AUTO/MAN to AUTO position when finished.

Power Supply Voltage: 24 VDC or 24 VAC (+/- 10%) at PWP100 terminals	Air Supply: 110 psig maximum supply pressure 0-100 psig output pressure range
Supply Current: 150 mA maximum	Air Flow @ 100 psig main/95 psig out
Feedback Signal Output: Factory Calibrated 0-5 VDC = 0-100 psig	Capacity: 750 scim